

TEMPLATE FOR DOCUMENT FOLDERS WITHOUT FLAPS

cropping marks with approx. 3mm offset from the edges of the exact size

bleed 5 mm will be cut off during final trimming. Its purpose is to prevent occurrence of white unprinted edges in case of minor imprecisions

exact size of A4 folder

width: 215+ spine* +215 mm

height: 310 mm

recommended maximum to contain important symbols such as text or logos ("Live area") - 10mm from the edge

spine* marks

spine* is calculated depending on the number and paper type of pages you want to place into the folder For example, 150 (page count) x 0.053 (coefficient for 80gsm standard paper) = 7.95mm

paper type coef	ficient
80g (standard, hybrid, biotop)	0.053
80g old style	0.083
90g	0.060
100g	0.053
120g	0.075
140g coated	0.058

